



Insights of Montmorillonite Clay Nanocomposites for Adsorption of Toxic Colorant and Metals Ions from Wastewater: A Mini Review

Fakhar N*

Jamia Millia Islamia University, India

*Corresponding author: Nida Fakhar, Ph.D in Applied Chemistry, Jamia Millia Islamia University, New Delhi, India, Tel: 9667904824; Email: nidafakhar20@gmail.com

Mini Review

Volume 8 Issue 4

Received Date: October 04, 2023

Published Date: November 14, 2023

DOI: 10.23880/nnoa-16000269

Abstract

The development of lowcost adsorbents is triggered often by not utilizing the costly starting material that pave the path for synthesizing cost comparative adsorbents for purpose of sequestration of toxic pollutants from water. Clay minerals are alternatives that are low-cost to activated charcoal due to their abundance presence, excellent textural properties, high specific surface area, strong chemical, and mechanical stability. Pollution, in recent years has become an increasingly serious problem, leading to health issues in human and deteriorating environmental condition. Various remediation technologies are introduced so far, but adsorption regarded as important industrial technique for separation and purification of effluent media. This review paper showcases the importance of montmorillonite nanocomposites for the remediation of toxic contaminants from water. The preferred method of remediation is adsorption. It also emphasizes the recent development in the field of montmorillonite nanocomposites in sequestering different types of dyes and various heavy metals from water. Hence, this brief review authorises the various montmorillonite adsorbents conceivability towards water treatment.

Keywords: Nanocomposite; Montmorillonite; Adsorption; Dyes; Heavy Metals

Introduction

In recent years, environmental concerns have triggered an environmental alert for care of the environment. This leads to the optimization and lessen the resources utilization in industrial process for purpose of textile dyeing. This has led to look for recover or reuse options for colorant in wastewater [1]. Their high solubility results in greater dissemination into the environment, thus making it detrimental to crops as well as life [2]. Similarly, the industrial growth and human activities such as fluidised bed bioreactor, petrochemicals, metal smelting, electrolysis applications, and paper manufacturing has also led to the increased presence of heavy metals in wastewater. The metal ion laden wastewater makes its way to environment threatening life. The non-biodegradable and carcinogenic nature of them [3-

7] leading to critical health issues in living beings. Adsorption regarded as important industrial technique for separation and purification of effluent media. A mass transfer operation via a solid material can sequester selectively the dissolved components from aqueous media by allowing the dissolved solute to attract its surface. This technique of separation encounters ample applications in remediation of pollutants from aqueous solutions. Specifically, adsorption finds in industries where water recovery is essential. To attain and sustain recovery of water quality efficient, a good selection of adsorbent deserves a paramount attention [8,9]. The primary determination of adsorbent price and its regeneration process ultimately decides the cost of adsorption process. Activated carbon due to the elevated specific surface area, good porous configuration, commendable adsorption capacity and enhanced surface reactivity opines it as frequent

use adsorbent for pollutant sequestration from wastewater. Nonetheless, high processing cost, and intricate isolation and recovery techniques constraint their extended usage. This resulted in development of copious low-cost adsorbents to supplant activated carbon. Clay minerals (sepiolite, zeolite, perlite, alunite, and bentonite) are alternatives that are low-cost to activated charcoal due to their abundance presence, excellent textural properties, high specific surface area, strong chemical and mechanical stability [10]. Clays possess exchangeable cations and anions at the surface and that desired worldwide scientist to focus on employing natural or modified clay minerals as adsorbents for water treatment [11]. Being negatively charged most of the clay minerals are effective and extensive in adsorbing metal cations from solutions fairly. This is attributed to their high cation exchange capacity, surface area and pore volume. The uptake mechanism involves series of complex adsorption phenomena such as metal cations direct bonding on to clay mineral surface, ion exchange, surface complexation etc [12]. Generally, clay particles in nano range are referred to as nano clays. Montmorillonite among all natural substances used widely owing to inexpensive and nontoxic nature qualifies as option for various environmental applications [13]. The nano-composite materials definition has extended over the years significantly to varieties of system such viz amorphous and 1,2 and 3 dimensional material ,fabricated by two dissimilar materials at the scale of nanometre. Thus, the nanocomposite is advanced material that possess property of (1 billion of meter) fillers detached from different variety of matrix. The stage may be like organic-organic, inorganic-inorganic, organic-inorganic [14]. The organic -inorganic combination of materials is a developing area of new as well as advanced research that can be apprehended. The goal of this review is to provide a specific and elaborative information regarding montmorillonite clay and its excellent adsorption capacities for various toxic pollutants especially dyes and heavy metals. This review paper showcases the importance of montmorillonite nanocomposites for the remediation of toxic contaminants especially dyes and toxic heavy metals from water. It also at the same time depicts the adsorption capacity or % removal of the various montmorillonite based nanocomposite adsorbents representing their efficiency in remediation of pollutants.

Montmorillonite Clay

Clay is the term applied to materials that possess particle size of less than 2 micro meter and also to minerals having similar chemical composition and same characteristics of crystal structure [15]. Montmorillonite is both used for group linked to clay mineral and for a specific member of that group [16]. Smectite is the name of mineral given to this group of Na, Fe, Mg, Ca and Li-Al silicates. In smectite group commonly used mineral name are Na-montmorillonite, Fe-

nontronite, Mg-saponite, Ca-montmorillonite, Li-hectorite [17]. Montmorillonite, a very delicate phyllosilicate mineral which forms in microscopic crystals, forming clay [18]. Layer, is the basic structural unit that consist of two tetrahedral sheets pointing inwards .These layers are in length and width direction continuous, bonds in between the layers are show excellent cleavage and are weak. This resulted in water and other molecules to go in between the layers leading in expansion in highest direction [19]. Also is a kind of swelling clay due to expandable lattice resulted by polar molecules. Additionally, there may be fluctuation in the intermolecular spacing due to change in cations between the silicate sheets [20]. Large surface area and expandable layered structure leads to excellent adsorption capacity. Hence, modified montmorillonite that has been utilised to get rid of various heavy metals in aqueous solutions [21].

Investigating the Adsorption Properties Montmorillonite Clay towards Dyes and Heavy Metal

Towards Heavy Metals Adsorption: Montmorillonite modified chemically to increase the surface area for synthesising highly porous composites. The chemically modified forms of MMT, treatment, and adsorption details have been investigated. Organically modified MMT clay was employed in polymer/clay nanocomposite to sequester Cu(II) as a function of pH, stirring time, concentration, eluent type, common ion effects and volume [22]. It exhibited good selectivity and removal efficiency ($99.2 \pm 0.9\%$) at pH-6 towards Cu(II) with a stirring time of 10 min [22] was applied successfully to recover Cu(II) from different samples. The recent work was conducted in advancement of organically modified MMT clay in which organo-montmorillonite were modified by cationic and zwitterionic surfactant (Z16) [23] and was compared with raw montmorillonite towards Cu(II). The result of this work may provide information regarding development of new adsorbents effective for heavy metal. Almasri, et al. [24] synthesized hydroxy iron -modified montmorillonite for the arsenic removal. It was noticed that untreated montmorillonite nanoclay was incapable to remove arsenic. An increase in the adsorbent amount (1 to 4 g/L⁻¹) of treated montmorillonite enhanced the removal efficiency from 20% to 90%. The change in contact time from 1 to 20 min results in increment in removal efficiency from 55 to 80%. The adsorption was dependant on pH, increasing pH 3 to 9 have improved removal efficiency to 90%. In another study, polyethyleneimine modified montmorillonite was reported for the removal of Co(II) and Ni (II) from aqueous solutions [25]. The Cobalt sorption noticed to be increased on the modified montmorillonite compared to natural one ascribed to cobalt binding with amine group attached to treated sorbent. It was concluded that utilization of such composite sorbent is promising for

the wastewater purification with a pH at neutral. Other modified forms, chitosan-montmorillonite beads to remove Cu (II) [26] from aqueous solutions while synthetic iron-free montmorillonite was employed to uptake Fe (II) [27] from aqueous solution. Their promising results suggested that applied treatment on the adsorbent improved metal removal in wastewater streams. In another study humic acid modified Ca -montmorillonite and its performance was investigated towards Cu (II), Cd(II), and Cr(III) ions from aqueous solutions [28]. A shift in H-O-H band to lower the

wave number showed by IR spectra indicated an interlayer increase in water that facilitated Cd(II) accumulation in interlayer space of montmorillonite. Akopomie, et al. [29] investigated removal of Ni (II) and Mn ((II) ions from solutions by alkaline modification of montmorillonite increasing specific surface are from 23.2 to 30.7m²g⁻¹ and due to modification there was increased porosity of material that leads to maximum capacity of removal of Mn(II) (111.95mgg⁻¹) and Ni (II) (125.95mgg⁻¹) respectively.

Montmorillonite Nanocomposites	AIM	Heavy metal removed	References
Lignocellulose/ MontmorilloniteLnNC/ MMT	Prepared by chemical intercalation of LNC onto MMT. The ion adsorption was expected to be 94.86 mgg ⁻¹ at a pH of 6.8.	Ni (II)	[30]
Cellulose -Montmorillonite	Surfactant modified Na Montmorillonite with maximum adsorption capacity of 22.2mgg ⁻¹	Cr (VI)	[31]
Hydrogel/Montmorillonite	synthesized an organomontmorillonite hydrogel nanocomposite for the reported a maximum removal capacity of 430 mgg ⁻¹ .	Pb(II)	[32]
Starch/sodium Montmorillonite (Starch-NaMMT)	Prepared by intercalation technique in starch to nanoclay ratio of 5:1, 10:1 and 10:3 An adsorption of 97.1% at a pH of 4.5.	Ni (II)	[33]
Fe ₃ O ₄ /montmorillonite Fe ₃ O ₄ /MMT	Removal efficiency of 89.72%, 94.89%, and 76.15% Pb ²⁺ , Cu ²⁺ and Ni ²⁺ ions	Pb ²⁺ , Cu ²⁺ and Ni ²⁺ ions	[34]
Polypyrrole/ Montmorillonite (PPy-OMMTNC)	Preparation of exfoliated polypyrrole- modified organically montmorillonite with adsorption capacity of 209.6 mgg ⁻¹ at 318K	Cr (VI)	[35]
Montmorillonite (Mt) / Biochar	Herein, (Mt) acted as a solid as a catalyst. The maximum adsorption capacity of NH ₄ ⁺ and PO ₄ ³⁻ was reported as 12.52 mg·g ⁻¹ and 105.28 mg·g ⁻¹ .	NH ₄ ⁺ and PO ₄ ³⁻	[36]
Carboxymethyl chitosan (CMC)/montmorillonite	Montmorillonite act as nanofiller. The adsorption capacity was found to be 92 mg Pb.g ⁻¹ resin at pH 6.	Pb (II)	[37]
L-methionine/ montmorillonite (MMT)	L-methionine MMT encapsulated guar gum-g-polyacrylonitrile (GPCM) hybrid nanocomposite was synthesized by free radical graft copolymerisation. Maximum adsorption capacity of 125.00 mg g ⁻¹ for Pb (II) and 90.91 mg g ⁻¹ for Cu (II).	Pb (II) and Cu(II)	[38]
CTAB-Montmorillonite (CTAB-MMT)	Synthesized dextrin oxalic acid/(CTAB-MMT).Maximum adsorption capacity was found to be 4.731 mg g ⁻¹ at pH- 5.1 .	Pb (II)	[39]
Magnetite-ethylamine-Montmorillonite	Synthesized hybrid nanocomposite with sodium rich Montmorillonite (MMT) with magnetite nanoparticles (40nm, Fe ₃ O ₄ NPs) coated with Polyethylenimine polymer having maximum amount of adsorption capacity of 8.8 mg.g ⁻¹ .	Cr(VI)	[40]

Table 1: Highlighted the few montmorillonite nanocomposites for heavy metal removal.

Towards Colorant Adsorption

Chang, et al. [41] prepared Fe₃O₄ /activated montmorillonite nanocomposite of good stability and reusability for the removal of methylene blue. It was noticed

that within the time span of 25 min (0.5g) of nanocomposite removed 99.47% of MB from 120mgL⁻¹ solution at pH 7.37. The reusability was assured to be 83.73% after 5 cycles of MB. In an another study, surfactant modified montmorillonite was assessed as adsorbent for the removal of methylene blue

and Cu(II) in singles and binary systems [42]. The dodecyl sulfobetaine surfactant-modified montmorillonite was found to be more beneficial in adsorbing methylene blue is 9.5mg.g⁻¹ and Cu (II) is 15.02 mg.g⁻¹ of adsorption capacities. Olad, et al. [43] synthesized effective starch -montmorillonite /polyaniline (St-MMT-/PANI) nanocomposites to get rid of reactive dyes. The adsorption capacity of reactive dye onto the nanocomposite were 91.74mgg⁻¹. Another study reveals the Cr (III) intercalated montmorillonite as an potential adsorbent for the removal of a synthetic dye supranol

Yellow 4GL. XRD data of montmorillonite revealed that after modification the interlayer spacing (d001) of was increased from 12.35 to 23.06 Å. The separator factor RL revealed the favourable nature of this adsorption process [44]. Mahdavinia, et al. [45] reported crystal violet removal from water by solution polymerization of sodium acrylate in presence sodium montmorillonite and carrageenan biopolymer. APS was employed as initiator and MBA as crosslinker produced a 3D network.

Nanocomposite	AIM	Colorant/Dye	References
Graphene oxide/ Montmorillonite	Prepared via facile chemical route with adsorption capacity of 746.27mgg ⁻¹	Crystal violet	[46]
Montmorillonite clay/starch/CoFe ₂ O ₄	Montmorillonite was magnetically modified by starch and cobalt-ferrite with sorption efficienc 98.67% (MB) and 99.45% (MV)	Methylene blue (MB) and Methyl Violet (MV)	[47]
Montmorillonite/ hydrogel	synthesized via a simple solution copolymerization of acrylic acid and 2-acrylamido-2-methylpropanesulfonic acid monomers in the presence of MMT by using ammonium persulfate as an initiator	Methylene Blue(MB)	[48]

Table 2: Highlighted the few Montmorillonites nanocomposite for colorant removal.

Conclusion

This mini review encompassed various montmorillonite nanocomposites which have been efficient in removal of both dyes and heavy metals from the aqueous media. The paper compiled and categorized various montmorillonite adsorbents refashioned for the sequestration toxic heavy metals and dyes efficiently, cost-effectively, and environmentally friendly from water. The paper provided literature information about the synthesis of various nanocomposite-based adsorbents by employing adsorption technique.

References

1. Semeraro P, Rizzi V, Fini P, Matera S, Cosma P, et al. (2015) Interaction between Industrial Textile Dyes and Cyclodextrins. *Dyes and Pigments* 119: 84-94.
2. Zhao G, Jiang L, He Y, Li J, Dong H, et al. (2011) Sulfonated graphene for persistent aromatic pollutant management. *Advanced materials* 23(34): 3959-3963.
3. Zou Y, Wang X, Khan A, Wang P, Liu Y, et al. (201) Environmental remediation and application of nanoscale zero-valent iron and its composites for the removal of heavy metal ions: a review. *Environmental science & technology* 50(14): 7290-7304.
4. Tjandraatmadja G, Diaper C, Gozukara Y, Burch L, Sheedy C, et al. (2008) Sources of critical contaminants in domestic wastewater: contaminant contribution from household products. Report for the CSIRO: Water for a Healthy Country National Research Flagship.
5. Taseidifar M, Makavipour F, Pashley RM, Rahman AM (2017) Removal of heavy metal ions from water using ion flotation. *Environmental Technology & Innovation* 8: 182-90.
6. García Niño WR, Pedraza Chaverrí J (2014) Protective effect of curcumin against heavy metals-induced liver damage. *Food and chemical toxicology* 69: 182-201.
7. Borba CE, Guirardello R, Silva EA, Veit MT, Tavares CR (2006) Removal of nickel (II) ions from aqueous solution by biosorption in a fixed bed column: experimental and theoretical breakthrough curves. *Biochemical Engineering Journal* 30(2): 184-191.
8. Abd Ei Latif MM, Ibrahim AM, EI Kady MF (2010) Adsorption Equilibrium, Kinetics and Thermodynamics of Methylene Blue from Aqueous Solutions Using Biopolymer Oak Sawdust Composite. *Journal of American Science* 6: 267-283.
9. Menkiti MC, Onukwuli OD (2011) Studies on dye removal from aqueous media using activated coal and clay: an adsorption approach. *NY Sci J* 4(2): 91-95.
10. Dhar AK, Himu HA, Bhattacharjee M, Mostufa MG, Parvin

- F (2022) Insights on applications of bentonite clays for the removal of dyes and heavy metals from wastewater: a review. *Environmental Science and Pollution Research* 30: 5440-5474.
11. Srinivasan R (2011) Advances in application of natural clay and its composites in removal of biological, organic, and inorganic contaminants from drinking water. *Advances in Materials Science and Engineering*.
 12. Churchman GJ, Gates WP, Theng BKG, Yuan G (2006) Clays and clay minerals for pollution control. *Developments in clay science* 1: 625-675.
 13. Soleimani M, Amini N (2017) Remediation of environmental pollutants using nanoclays. *Nanoscience and Plant-Soil Systems* 48: 279-289.
 14. Manias E (2007) Nanocomposites: Stiffer by design. *Nat Mater* 6(1): 9-11.
 15. Velde B (1995) Composition and mineralogy of clay minerals. *Origin and mineralogy of clays: clays and the environment* pp: 8-42.
 16. Uddin MK (2017) A review on the adsorption of heavy metals by clay minerals, with special focus on the past decade. *Chemical Engineering Journal* 308: 438-462.
 17. Murray HH (1999) Applied clay mineralogy today and tomorrow. *Clay minerals* 34(1): 39-49.
 18. Jaafar SN (2006) Adsorption study-dye removal using clay. *University College of Engineering & Technology Malaysia*, pp: 1-23.
 19. Grim RE (2020) Applied clay mineralogy.
 20. Winchell AN (1945) Montmorillonite. *Am Miner* 30(7-8): 510-518.
 21. Wang X, Yang L, Zhang JP, Wang CY, Li QY (2014) Preparation and characterization of chitosan-poly (vinyl alcohol)/bentonite nanocomposites for adsorption of Hg(II) ions. *Chem Eng J* 251: 404-412.
 22. Abou El Sherbini KS, Hassanien MM (2010) Study of organically-modified montmorillonite clay for the removal of copper (II). *Journal of hazardous materials* 184(1-3): 654-661.
 23. Ma L, Chen Q, Zhu J, Xi Y, He H, et al. (2016) Adsorption of phenol and Cu (II) onto cationic and zwitterionic surfactant modified montmorillonite in single and binary systems. *Chemical Engineering Journal* 283: 880-888.
 24. Almasri DA, Rhadfi T, Atieh MA, McKay G, Ahzi S (2018) High performance hydroxyiron modified montmorillonite nanoclay adsorbent for arsenite removal. *Chemical engineering journal* 335: 1-2.
 25. Goncharuk VV, Puzyrnaya LN, Pshinko GN, Bogolepov AA, Demchenko VY (2010) The removal of heavy metals from aqueous solutions by montmorillonite modified with polyethylenimine. *Journal of Water Chemistry and Technology* 32: 67-72.
 26. Pereira FAR, Sousa KS, Cavalcanti GR, Fonseca MG, de Souza AG, et al. (2013) Chitosan-montmorillonite biocomposite as an adsorbent for copper (II) cations from aqueous solutions. *International Journal of Biological Macromolecules* 61: 471-478.
 27. Soltermann D, Fernandes MM, Baeyens B, Dähn R, Miehé Brendlé J, et al. (201) Fe (II) sorption on a synthetic montmorillonite. A combined macroscopic and spectroscopic study. *Environmental science & technology* 47(13): 6978-6986.
 28. Wu P, Zhang Q, Dai Y, Zhu N, Dang Z, et al. (2011) Adsorption of Cu (II), Cd (II) and Cr (III) ions from aqueous solutions on humic acid modified Ca-montmorillonite. *Geoderma* 164(3-4): 215-219.
 29. Akpomie KG, Dawodu FA (2014) Efficient abstraction of nickel (II) and manganese (II) ions from solution onto an alkaline-modified montmorillonite. *Journal of Taibah University for Science* 8(4): 343-356.
 30. Zhang X, Wang X (2015) Adsorption and desorption of nickel (II) ions from aqueous solution by a lignocellulose/montmorillonite nanocomposite. *PloS one* 10(2): e0117077.
 31. Kumar AS, Kalidhasan S, Rajesh V, Rajesh N (2012) Application of cellulose-clay composite biosorbent toward the effective adsorption and removal of chromium from industrial wastewater. *Industrial & engineering chemistry research* 51(1): 58-69.
 32. Irani M, Ismail H, Ahmad Z, Fan M (2015) Synthesis of linear low-density polyethylene-g-poly (acrylic acid)-co-starch/organo-montmorillonite hydrogel composite as an adsorbent for removal of Pb (II) from aqueous solutions. *Journal of Environmental Sciences* 27: 9-20.
 33. Garcia Padilla A, Moreno Sader KA, Realpe A, Acevedo Morantes M, Soares JB (2020) Evaluation of adsorption capacities of nanocomposites prepared from bean starch and montmorillonite. *Sustainable Chemistry and Pharmacy* 17: 100292.
 34. Kalantari K, Ahmad MB, Masoumi HR, Shameli K, Basri

- M, et al. (2015) Rapid and high capacity adsorption of heavy metals by Fe_3O_4 /montmorillonite nanocomposite using response surface methodology: preparation, characterization, optimization, equilibrium isotherms, and adsorption kinetics study. *Journal of the Taiwan institute of Chemical Engineers* 49: 192-198.
35. Setshedi KZ, Bhaumik M, Songwane S, Onyango MS, Maity A (2013) Exfoliated polypyrrole-organically modified montmorillonite clay nanocomposite as a potential adsorbent for Cr (VI) removal. *Chemical engineering journal* 222: 186-197.
 36. Chen L, Chen XL, Zhou CH, Yang HM, Ji SF, et al. (2017) Environmental-friendly montmorillonite-biochar composites: Facile production and tunable adsorption-release of ammonium and phosphate. *Journal of Cleaner Production* 156: 648-659.
 37. Khedr MA, Waly AI, Hafez AI, Ali H (2012) Synthesis of modified chitosan-montmorillonite nanocomposite. *Aust J Basic Appl Sci* 6: 216-216.
 38. Ahmad R, Hasan I (2017) L-methionine montmorillonite encapsulated guar gum-g-polyacrylonitrile copolymer hybrid nanocomposite for removal of heavy metals. *Groundwater for Sustainable Development* 5: 75-84.
 39. Ahmad R, Mirza A (2017) Heavy metal remediation by Dextrin-oxalic acid/Cetyltrimethyl ammonium bromide (CTAB)-Montmorillonite (MMT) nanocomposite. *Groundwater for Sustainable Development* 4: 57-65.
 40. Larraza I, López González M, Corrales T, Marcelo G (2012) Hybrid materials: magnetite-polyethylenimine-montmorillonite, as magnetic adsorbents for Cr (VI) water treatment. *Journal of Colloid and Interface Science* 385(1): 24-33.
 41. Chang J, Ma J, Ma Q, Zhang D, Qiao N, et al. (2016) Adsorption of methylene blue onto Fe_3O_4 /activated montmorillonite nanocomposite. *Applied Clay Science* 119: 132-140.
 42. Fan H, Zhou L, Jiang X, Huang Q, Lang W (2014) Adsorption of Cu^{2+} and methylene blue on dodecyl sulfobetaine surfactant-modified montmorillonite. *Applied Clay Science* 95: 150-158.
 43. Olad A, Azhar FF (2014) Eco-friendly biopolymer/clay/conducting polymer nanocomposite: Characterization and its application in reactive dye removal. *Fibers and Polymers* 15: 1321-1329.
 44. Bouberka Z, Khenifi A, Benderdouche N, Derriche Z (2006) Removal of Supranol Yellow 4GL by adsorption onto Cr-intercalated montmorillonite. *Journal of hazardous materials* 133(1-3): 154-161.
 45. Mahdavinia GH, Zhalebaghy R (2012) Removal Kinetic of Cationic Dye Using Poly(sodium acrylate)-Carrageenan/Na-Montmorillonite Nanocomposite Superabsorbents. *Journal of Materials and Environmental Science* 3: 895-906.
 46. Puri C, Sumana G (2018) Highly effective adsorption of crystal violet dye from contaminated water using graphene oxide intercalated montmorillonite nanocomposite. *Applied Clay Science* 166: 102-112.
 47. Ahmadi A, Foroutan R, Esmaeili H, Peighambaroust SJ, Hemmati S, et al. (2022) Montmorillonite clay/starch/ CoFe_2O_4 nanocomposite as a superior functional material for uptake of cationic dye molecules from water and wastewater. *Materials Chemistry and Physics* 284: 126088.
 48. Hosseinzadeh H, Khoshnood N (2016) Removal of cationic dyes by poly (AA-co-AMPS)/montmorillonite nanocomposite hydrogel. *Desalination and Water Treatment* 57(14): 6372-6383.

